

Date: Wednesday, 12/5/2007 8:02:15 AM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	RUBBER SPACER		
Job Number	36117					
Estimate Number	11865					
P.O. Number	N/A		Part Number	D23971		
This Issue	12/5/2007	S.O. No.	Drawing Number	D2397 REV C		
Prsht Rev.	NC		Project Number	N/A		
First Issue	N/A	Type	Drawing Revision	C		
Previous Run	30971		Material	N/A		
Written By			Due Date	12/11/2007	Qty:	20
Checked & Approved By	<u>DK</u> 07/12/05		Um:	Each		
Comment	Est. A 98.12.15 New Issue DM					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	D2397	Cushion	
		Comment: Qty.: 0.0675 sf(s)/Unit Total : 1.3499 sf(s) D2397 1/16" NEOPRENE BATCH: 316919	 <i>07/12/07</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1	 <i>07/12/07 (20) 88</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP	 <i>07/12/07 (20) count</i>
4.0	PACKAGING 1	PACKAGING RESOURCE #1	 <i>7/12/07 50 20x20</i>
5.0	QC21	FINAL INSPECTION/W/O RELEASE	 <i>20 07/12/10</i>
		Comment: FINAL INSPECTION/W/O RELEASE	<i>07/12/10</i>

Job Completion



Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 8/12/11  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**



DESIGN BW	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>KE</i>	APPROVED <i>#</i>	DRAWING NO. D2397
DATE 98.12.03		TITLE RUBBER CUSHION
		SCALE 2:3
A	95.03.22	NEW ISSUE
B	96.02.16	ADDED D2397-3
C	98.12.03	D2397-3 REDESIGNED; ADDED D2397-5

**RELEASED**  
98.12.14 KE

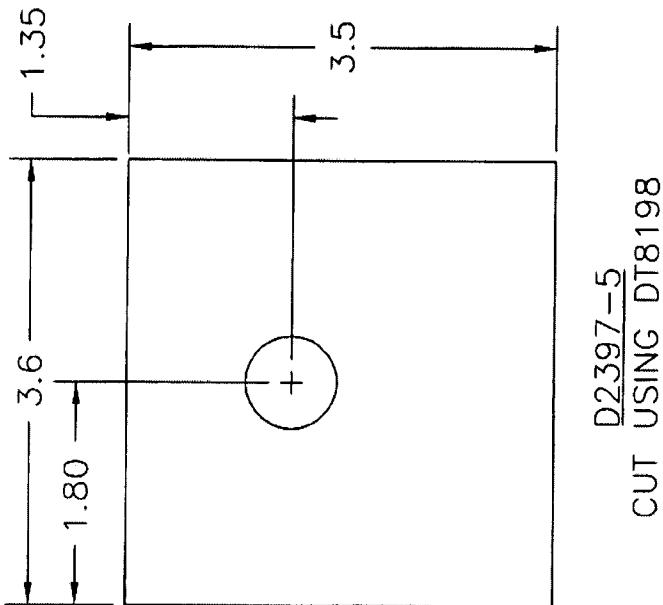
~~SUPERSEDED BY~~

**UNDER REVIEW**

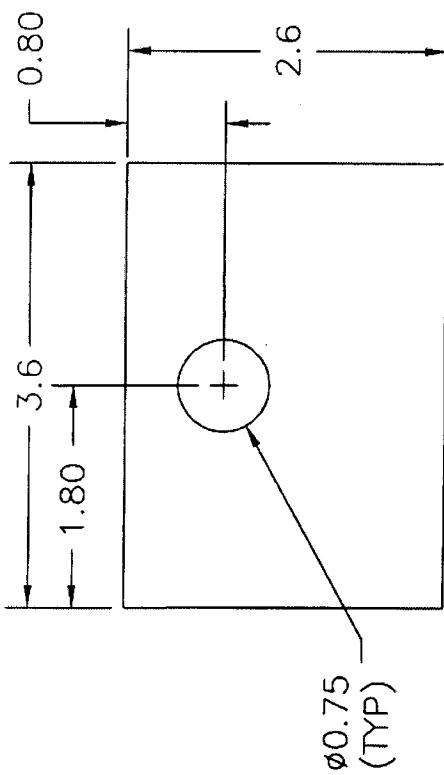
0103-15 CP

DESIGN OK, BUT CHECK  
WITH JTB BEFORE  
MANUFACTURE

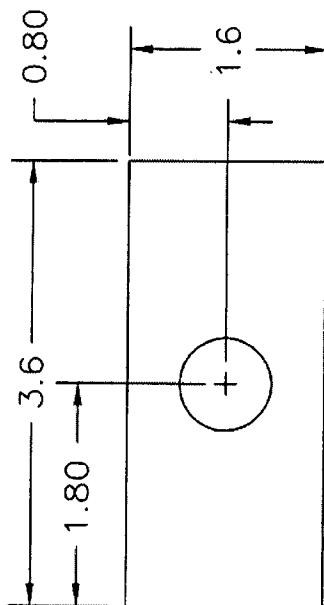
*CP* 09.11.03



D2397-5  
CUT USING DT8198



D2397-1  
CUT USING DT8199



D2397-3  
CUT USING DT8199

UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 36117

MATERIAL: 60 DUROMETER NEOPRENE 1/16" THICK  
(POSSIBLE SUPPLIER: ACCURATE RUBBER, P/N 251000002)  
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED